



HSS Drills

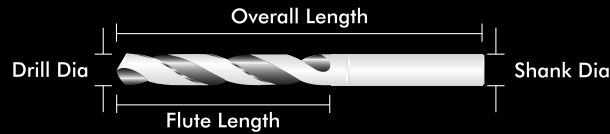


JK MAINI
PRECISION TECHNOLOGY
A raymond GROUP COMPANY



HSS STRAIGHT SHANK JOBBER DRILLS GROUND FLUTE

To IS: 5101/ DIN: 338 / BS: 328 / I.S.O



Prices in Rs. per 10 nos.

Diameter (mm)	Diameter (inch)	dg / lg	Prices in Rs. per 10 nos.
0.50-0.65			1290
0.70-0.75	1/32		1290
0.80			1290
0.85			1290
0.90-0.95			1290
1.00-1.50	3/64	54-60	680
1.51-1.60	1/16	53	730
1.61-1.98	5/64	48-52	730
1.99		47	740
2.00-2.10		45-46	740
2.18-2.49	3/32	40-44	740
2.50-2.60		38-39	740
2.64-2.70		37	770
2.71-2.79	7/64	35-36	770
2.80-3.00		32-34	770
3.05-3.17	1/8	31	950
3.20-3.57	9/64	28-30	1060
3.60			1330
3.66-3.91		23-27	1430
3.97-4.00	5/32	22	1430
4.04-4.30		18-21	1700
4.37-4.40	11/64	17	1720
4.50-4.76	3/16	13-16	2120
4.80		12	2180
4.85-4.98		9-11	2270
5.00-5.20	13/64	6-8	2230
5.22-5.60	7/32	3-5	2550
5.61-6.00	15/64	1-2, A	2810
6.04-6.20		B-C	3140
6.25-6.40	1/4	D-E	3170
6.50-6.80	17/64	F-H	3960
6.90-7.14	9/32	I-K	4310
7.20-7.50		L-M	4580
7.54-7.60	19/64		5020
7.67-7.90		N	5220
7.94-8.20	5/16	O-P	5530
8.30-8.33	21/64		6520
8.40-8.70		Q-R	6820
8.73-9.00	11/32	S	7170
9.09-9.50	23/64	T-U	7480
9.52-9.80	3/8	V-W	8500
9.90-10.20	25/64	X	9320
10.26-10.32	13/32	Y	9780
10.40-10.70		Z	10250
10.72-11.00	27/64		10850
11.10-11.40	7/16		12100
11.50-11.80	29/64		12870
11.90-12.20	15/32		13600
12.30-12.60	31/64		14480
12.70	1/2		14830
12.80--13.00			15260
13.10-13.40	33/64		18930
13.49-13.80	17/32		20150
13.89-14.25	35/64		22300
14.29-14.68	37/64, 9/16		22300
14.75-15.25	19/32		25200
15.48-15.50	39/64		26750
15.75-17.00	5/8		28230

STANDARD MASONRY DRILLS

Size (mm)	Size (inch)	Prices in Rs. per pc
3	1/8	100
4	5/32	110
5	3/16	118
5.5	7/32	143
6	15/64	158
6.5	1/4	140
7	9/32	271
8	5/16	271
9	11/32	312
10	3/8	312
11	7/16	390
12	15/32	390
13	1/2	390

SUPER GRANIT MASONRY DRILLS

Size (mm)	Size (inch)	Prices in Rs. per pc
3	1/8	170
4	5/32	191
5	3/16	203
5.5	7/32	237
6	15/64	272
6.5	1/4	272
7	9/32	316
8	5/16	413
9	11/32	534
10	3/8	534
11	7/16	664
12	15/32	664
13	1/2	664

Sets:

Jobber Drill Set 1/8" to 1/4" (4 pc)	:- 772
Jobber Drill Set 3/32" to 1/4" (7 pc)	:- 1211
Jobber Drill Set 1/16" to 1/4" (13 pc)	:- 2054
Jobber Drill Set 2.00 to 8.00 mm (13 pc)	:- 3094
Jobber Drill Set 1.5 to 6.5 mm (13 pc)	:- 2652
Jobber Drill Set 1.00 to 10.00 mm (19 pc)	:- 6707
Jobber Drill Set 1.00 to 13.00 mm (25 pc)	:- 13250
Jobber Drill Set 1/16" to 1/2" (29 pc)	:- 17110
Masonry Bit Set 4.00 to 10.00 mm (5 pc) (E-Com)	:- 915
Masonry Bit Set (1/8 - 3/8) (5 pc)	:- 887
Jobber Drill Set 1.5 to 6.5 mm (13 pc)	:- 2652
Jobber Drill Set 1.00 to 10.00 mm (19 pc)	:- 6707

Special Notes:

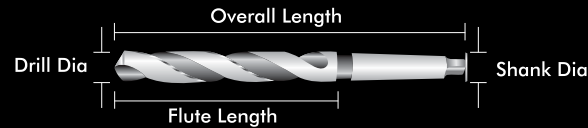
- Intermediate, unlisted sizes, price of the next larger listed size will be charged.
- Quick Spiral or Slow Spiral drills upto sizes 3.17 mm and sizes over 3.17 mm will be charged 50 % and 25% Extra respectively
- Jobber Series Drills with Tenon can be supplied at 20% extra for sizes upto 6.50 mm 10% extra for sizes over 6.50 mm.
- All sizes to be ordered in multiple of 10 only.

Terms & Conditions:

- Prices are F.O.R. Destination
- Prices are subject to revision without prior notice.
- All legal proceedings are subject to Mumbai Jurisdiction

HSS TAPER SHANK TWIST DRILLS

To IS: 5103/ DIN: 345 / BS: 328 / I.S.O



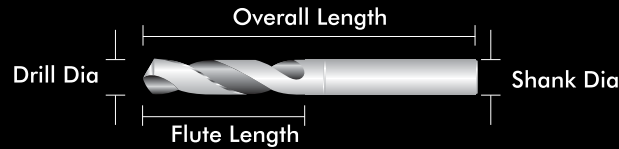
Prices in Rs. per pc

SIZE IN MM	SIZE IN INCH	MRP
3.00-3.17	1/8	664
3.20		686
3.50		686
3.57-3.80	9/64	686
3.97-4.00	5/32	686
4.20-6.00	11/64, 3/16, 13/64, 7/32, 15/64	893
6.20		1026
6.35	1/4	1026
6.50-6.80	17/64	1026
7.00-7.50	9/32	1087
7.54-8.00	19/64, 5/16	1087
8.20		1232
8.33	21/64	1298
8.50		1298
8.73	11/32	1298
8.80		1365
9.00		1365
9.13-9.20	23/64	1365
9.50-9.52	3/8	1365
9.80		1366
9.92	25/64	1549
10.00		1504
10.20		1504
10.32	13/32	1504
10.50		1837
10.72	27/64	1911
10.80-11.00		1911
11.11	7/16	1911
11.20-11.80	29/64	1911
11.91	15/32	2053
12.00-12.80	31/64, 1/2	1911
13.00		2568
13.10-13.49	33/64, 17/32	2676
13.50-13.80		2876
13.89-14.00	35/64	2989
14.25-14.29	9/16	3131
14.50-15.00	37/64	3272
15.08	19/32	3459
15.25-15.75	39/64	3506
15.87	5/8	3506
16.00-16.27	41/64	3529
16.50-17.25	21/32, 43/64	3608
17.46	11/16	3678
17.50		3816
17.75		3862
17.86-18.50	45/64, 23/32	4173
18.65-19.05	47/64, 3/4	4173
19.25-19.84	49/64, 25/32	4356
20.00		4596
20.24-20.64	51/64, 13/16	4752
20.75-21.00		4940
21.03-21.43	53/64, 27/32	5149
21.50-21.75		5223
21.83-22.22	55/64, 7/8	5315
22.25-22.50		5699
22.62-23.75	57/64	7183
23.00		6012
23.02	29/32	6326
23.25		7183
23.42-23.81	59/64, 15/16	7183
24.00		7371
24.21-24.25	61/64	7371
24.50		7515
24.61	31/32	7515
24.75-25.00	63/64	7848
25.25-25.40	1	7944

SIZE IN MM	SIZE IN INCH	MRP
25.50-25.75		9064
25.80-26.19	1.1/64, 1.3/32	9010
26.25		9062
26.50		10109
26.59-26.75	1.3/64	9672
26.99	1.1/16	10092
27.00-27.25		10092
27.38-27.78	1.5/64, 1.3/32	10092
28.00		10926
28.18-28.57	1.7/64, 1.1/8	10949
28.75		11832
28.97-29.37	1.9/64, 1.5/32	11471
29.50-29.75		11515
29.77	1.11/64	11857
30.00		11523
30.16	1.3/16	12400
30.25-30.50		12856
30.56-30.96	1.13/64, 1.7/32	13054
31.00-31.25		14546
31.35-31.50	1.15/64	15179
31.75	1.1/4	16358
32.00-32.54	1.17/64, 1.9/32	17098
32.94-33.34	1.19/64, 1.5/16	17504
33.50		18263
33.73-34.00	1.21/64	18605
34.13	1.11/32	19215
34.50		20182
34.53	1.23/64	20385
34.92-35.00	1.3/8	20385
35.32-35.72	1.25/64, 1.13/32	21400
36.00		21717
36.12-36.91	1.27/64, 1.7/16, 1.29/64	22164
37.00-37.31	1.15/32	22706
37.50		24193
37.70-38.10	1.31/64, 1.1/2	25983
38.50-38.89	1.33/64, 1.17/32	25983
39.00-39.69	1.9/16, 1.35/64	26825
40.00		27503
40.08-40.48	1.37/64, 1.19/32	27975
40.50-41.27	1.5/8, 1.39/64	29079
41.50-41.67	1.41/64	30230
42.00		30816
42.07	1.21/32	30230
42.47-42.50	1.43/64	30994
42.86	1.11/16	31379
43.00-43.66	1.45/64, 1.23/32	32119
44.00-44.50	1.47/64, 1.3/4	33248
44.85-45.24	1.49/64, 1.25/32	34031
45.50-46.04	1.51/64, 1.13/16	35564
46.43-47.00	1.53/64, 1.27/32	37367
47.23-47.62	1.55/64, 1.7/8	38157
48.00-48.42	1.57/64, 1.29/32	41604
48.50-49.21	1.59/64, 1.15/16	41894
49.50-50.00	1.61/64	42345
50.01	1.31/32	42683
50.40-50.80	1.63/64, 2	44598
51.00-52.39	2.1/32, 2.1/16	61154
52.50		85691
53.00-54.00	2.3/32, 2.1/8	78808
54.50-55.56	2.5/32, 2.3/16	81768
56.00-57.15	2.7/32, 2.1/4	86259
57.50-58.74	2.9/32, 2.5/16	94143
59.00-60.00	2.11/32	95946

HSS STRAIGHT SHANK STUB SERIES DRILLS

To IS: 5101/ DIN: 338 / BS: 328 / I.S.O



Prices in Rs. per 10 nos.

SIZE IN MM	SIZE IN INCH	MRP
1.00-1.50	3/64,	680
1.59-1.98	1/16,5/64	700
2.00-2.78	3/32, 7/64	670
2.80-3.00		790
3.17	1/8	910
3.20-3.57	9/64	980
3.80-4.00	5/32	1290
4.20-4.37	11/64	1480
4.50-4.80	3/16	1810
5.00-5.20	13/64	1890
5.50-5.56	7/32	2110
5.80-5.95	15/64	2340
6.00		2410
6.20-6.35	1/4	2690
6.50-6.80	17/64	3240
7.00-7.20	9/32	6310
7.50		3680
7.54	19/64	4060
7.80		4120
7.94-8.20	5/16	4550
8.33-8.50	21/64	5830
8.73-9.00	11/32	6080
9.13-9.50	23/64	6410
9.52	3/8	6720
9.80		7120
9.92-10.20	25/64	8210
10.32-10.50	13/32	8740
10.72-11.00	27/64	9890
11.11	7/16	10360
11.20		10970
11.50-11.80	29/64	11750
11.91-12.20	15/32	11750
12.30-12.50	31/64	12710
12.70-13.00	1/2	13080
13.20		16050
13.49-13.80	17/32	17170
14.00-14.29	9/16	17850
14.50		19410
14.75-15.25	19/32	21080
15.50-16.00	5/8	22870

SIZE IN MM	SIZE IN INCH	MRP
16.25-16.67	21/32	22970
16.75-17.00		23470
17.25-17.46	11/16	23880
17.50		23890
17.75-18.00		24260
18.25-18.50	23/32	24620
18.75-19.05	3/4	25060
19.25-19.84	25/32	25620
20.00		25940
20.25-20.64	13/16	26550
20.75-21.00		27570
21.25-21.50	27/32	27870
21.75-22.22	7/8	29250
22.25-22.50		31080
22.75-23.02	29/32	31520
23.25-23.81	15/16	33310
24.00-24.61	31/32	36810
24.75-25.00		40410
25.25-25.40	1	40640
25.50-26.00		45840
26.19-26.50	1.1/32	46880
26.99	1.1/16	47350
27.00-27.50		50000
27.78-28.00	1.3/32	52830
28.50-28.57	1.1/8	53300
29.00		55970
29.37-29.50	1.5/32	61530
30.00-30.16	1.3/16	62330
30.50-31.00	1.7/32	70150
31.50-31.75	1.1/4	71170
32.00		73100
32.50-33.34	1.9/32,1.5/16	74920
33.50-34.00		78960
34.13-34.92	1.11/32,1.3/8	86650
35.00		95200
35.50-36.51	1.13/32,1.7/16	96620
37.00		103800
37.31-38.10	1.15/32,1.1/2	105360
38.50-39.00		117630
39.50-40.00		119750

Special Notes:

- Intermediate , unlisted sizes, price of the next larger listed size will be charged.
- Quick Spiral or Slow Spiral drills upto sizes 3.17 mm (1/8") and sizes over 3.17 mm (1/8") will be charged 50 % and 25% extra respectively, subject to minimum ordering value worth Rs. 10,000/- per size.
- All sizes upto dia 13.00 mm to be ordered in multiple of 10 only.

Terms & Conditions:

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Standard Packing Case Qty

w.e.f. 15th November, 2022



Sr. No.	Drills Size/Range	Jobber/Forged Drill Qty	Stub Drill Qty	Taper Drill Qty	Masonry Drill Qty
1	0.50 mm to 3.20 mm	5000	-	-	-
2	3.30 mm to 4.00 mm	2400	-	-	-
3	4.10mm to 5.90mm	1800	-	-	-
4	6.00mm to 6.35mm	1200	-	-	-
5	6.4 mm to 8.00 mm	800	-	-	-
6	8.10 mm to 10.00 mm	500	-	-	-
7	10.10 mm to 12.50 mm	300	-	-	-
8	12.60 mm to 13.00 mm	250	-	-	-
9	1/32" to 1/8"	-	5000	-	-
10	9/64" to 5/32"	-	4000	-	-
11	11/64" to 15/64"	-	2500	-	-
12	1/4"	-	1500	-	-
13	17/64" to 5/16"	-	1000	-	-
14	21/64" to 25/64"	-	500	-	-
15	13/32" to 31/64"	-	250	-	-
16	1/2"	-	250	-	-
17	3.00 mm to 8.50 mm	-	-	150	-
18	9.00mm to 14.00mm	-	-	100	-
19	14.10mm to 19.00mm	-	-	100	-
20	19.05 mm to 23.00 mm	-	-	50	-
21	23.10 mm to 31.75 mm	-	-	30	-
22	32.00mm to 34.0mm	-	-	20	-
23	34.40mm to 40.00mm	-	-	15	-
24	41.00mm to 50.80mm	-	-	8	-
25	51.0mm to 65.0mm	-	-	4	-
26	3.00 mm to 05.50 mm (1/8" to 7/32")	-	-	-	1200
27	6.00 mm to 8.00 mm (15/64" to 5/16")	-	-	-	700
28	9.00 mm to 10.00 mm (11/32" to 3/8")	-	-	-	400
29	11.00 mm to 13.00 mm (7/16" to 1/2")	-	-	-	200



JK MAINI
PRECISION TECHNOLOGY
A Raymond GROUP COMPANY



Files



HSS Drills



Power Tools



Hand Tools



HSS Taps



Power Tool Accessories

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